

**D3883-1 SADDLE, OUTBOARD LH**

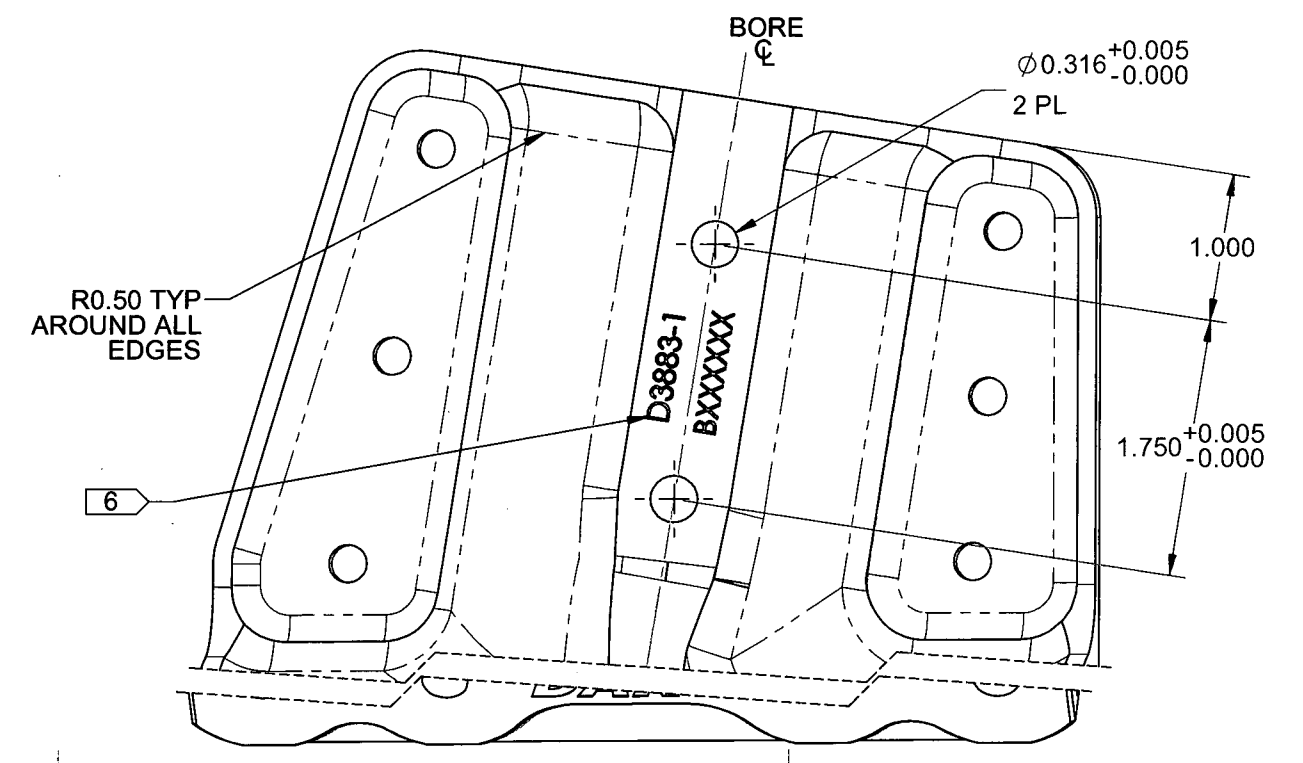
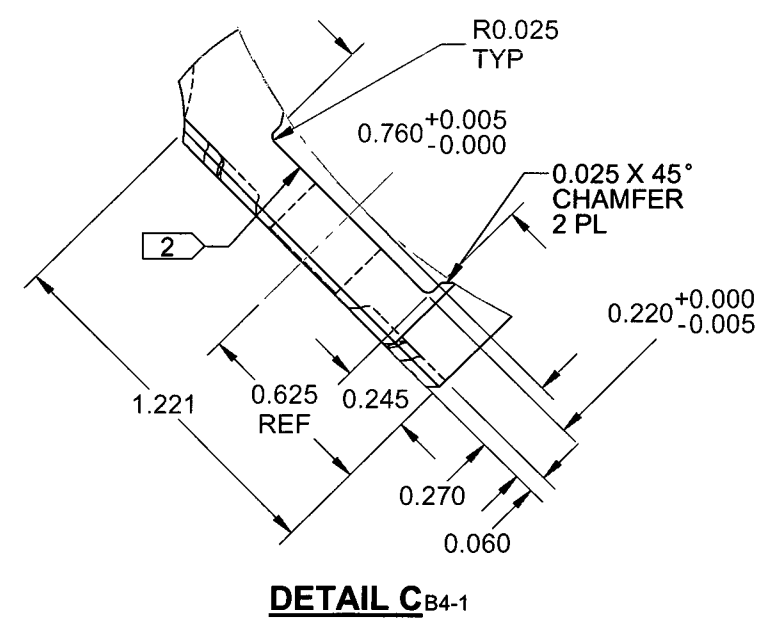
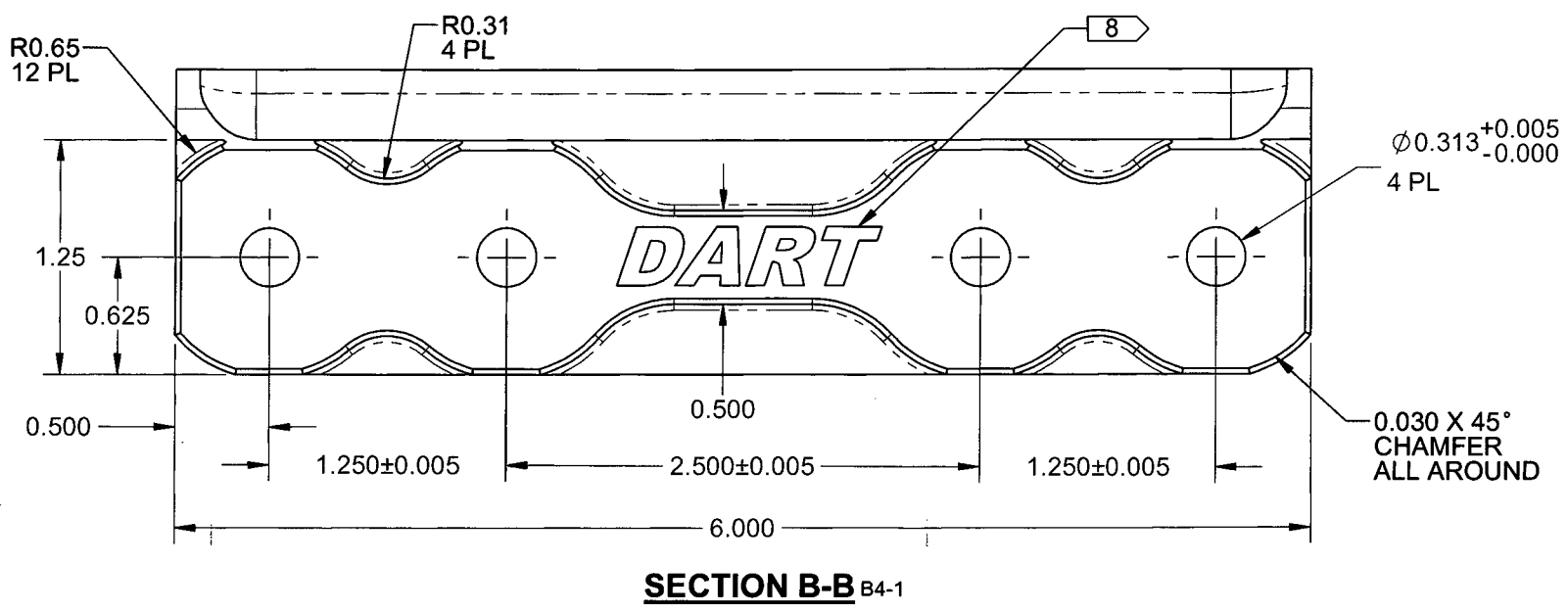
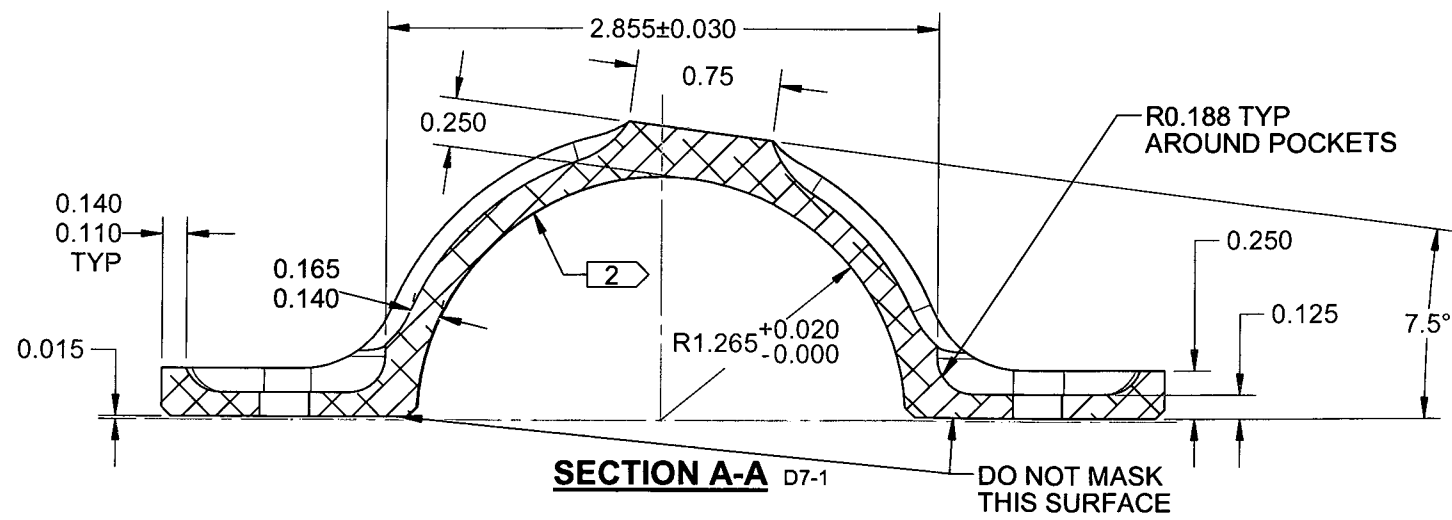
**NOTES:**

- 1) MATERIAL: 7075-T7351 ALUMINUM PER AMS-QQ-A-250/12, OR QQ-A-250/12 OR ASTM B209 (REF DART SPEC. D6101-015)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
MASK INSIDE SURFACES OF SADDLE PRIOR TO APPLICATION OF POWDER COAT  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO  
MAX. DEPTH OF 0.010 WITH A MIN. TOOL RAD OF R0.010
- 7) WEIGHT: 1.03 lbs
- 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD R0.250
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D3883-1-REVD.SLDPRT"

**RELEASED**  
2015 MAY 19  
A.P. ECVIS-575

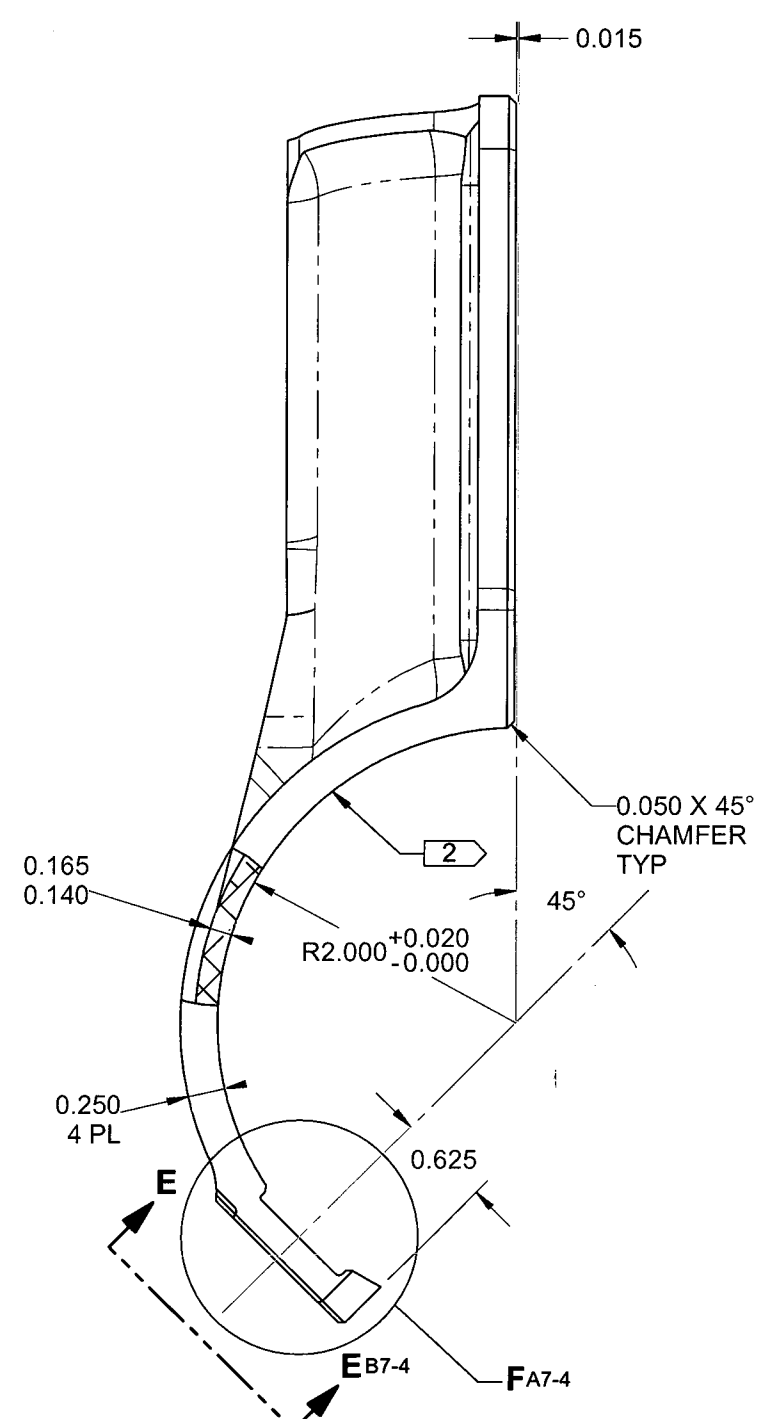
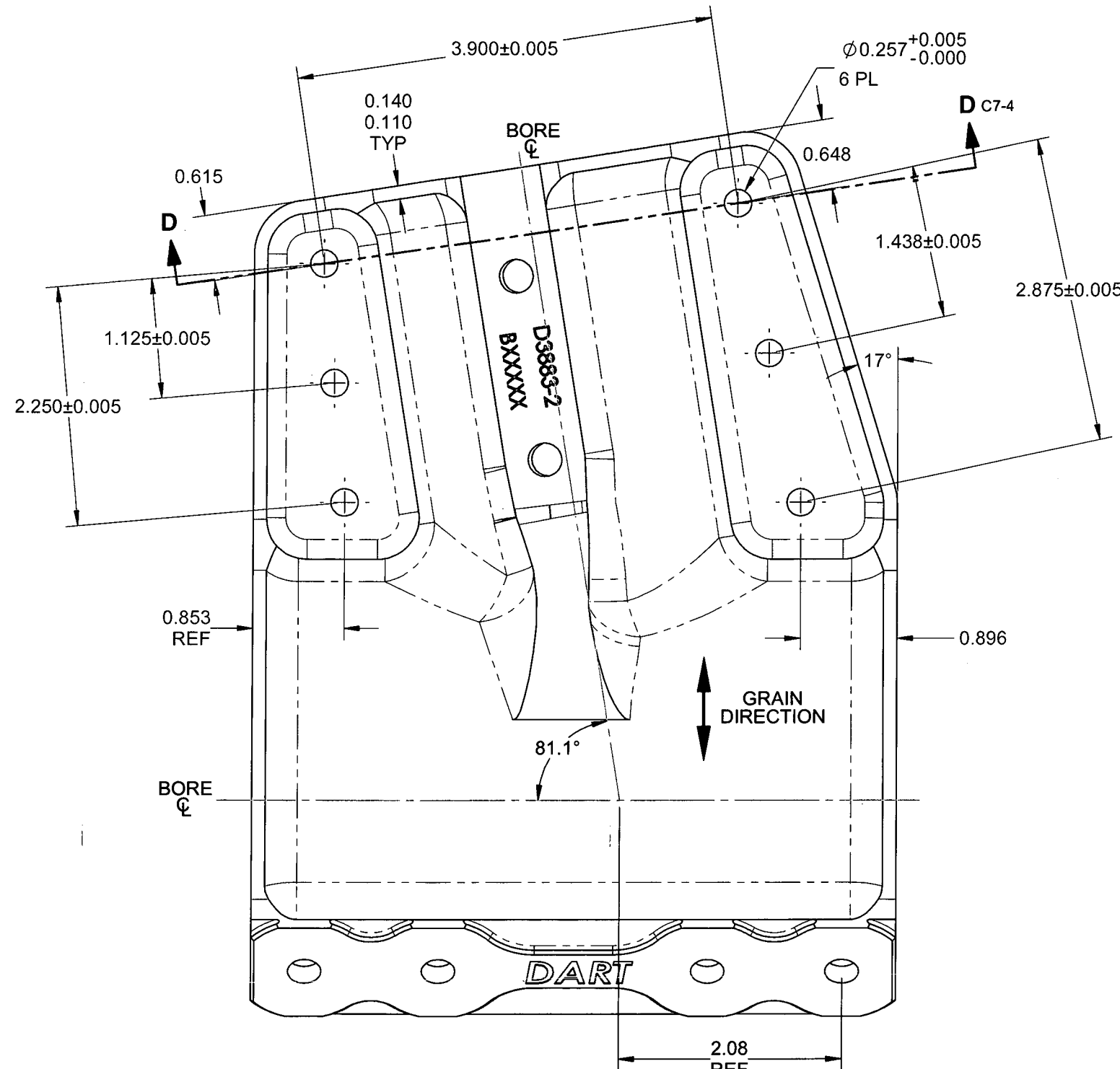
D	GENERAL REDRAW, ADDED D3883-2 ON SHEETS 3 & 4, ADDED NOTE 9 & REMOVED UNNECESSARY DIMS, REMOVED POWDER COAT ON INSIDE SURFACE OF D3883-1/-2	AP	15.02.11
C	ADD R1.265 (ZN D6-2)	RF	09.11.09
B	D6101-015. ZN A7-1; ADD 0.648. ZN D7-1; ADD 0.615. ZN D6-1; ADD 0.125. ZN D7-2; ADD 0.060 & R0.031. ZN B5-2; 0.75 WAS 0.728. ZN C7-2	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA DRAWING NO. <b>D3883</b> REV. D SHEET 1 OF 4 TITLE <b>OUTBOARD SADDLE</b> SCALE NTS COPYRIGHT © 2014 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DRAWN	AP		
CHECKED	AJS		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	D3	DATE <b>15.02.11</b>	

APPROVED



**RELEASED**  
P.L. 2015 MAY 19

APPROVED	DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
	DRAWN	AP		
	CHECKED	AJS	DRAWING NO. <b>D3883</b>	REV. D SHEET 2 OF 4
	MFG. APPR.	JLM	TITLE <b>OUTBOARD SADDLE</b>	SCALE NTS
	APPROVED	HS	<small>COPYRIGHT © 2014 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
	DE APPR.	DS		
	DATE	15.02.11		



**D3883-2 SADDLE, OUTBOARD RH** D

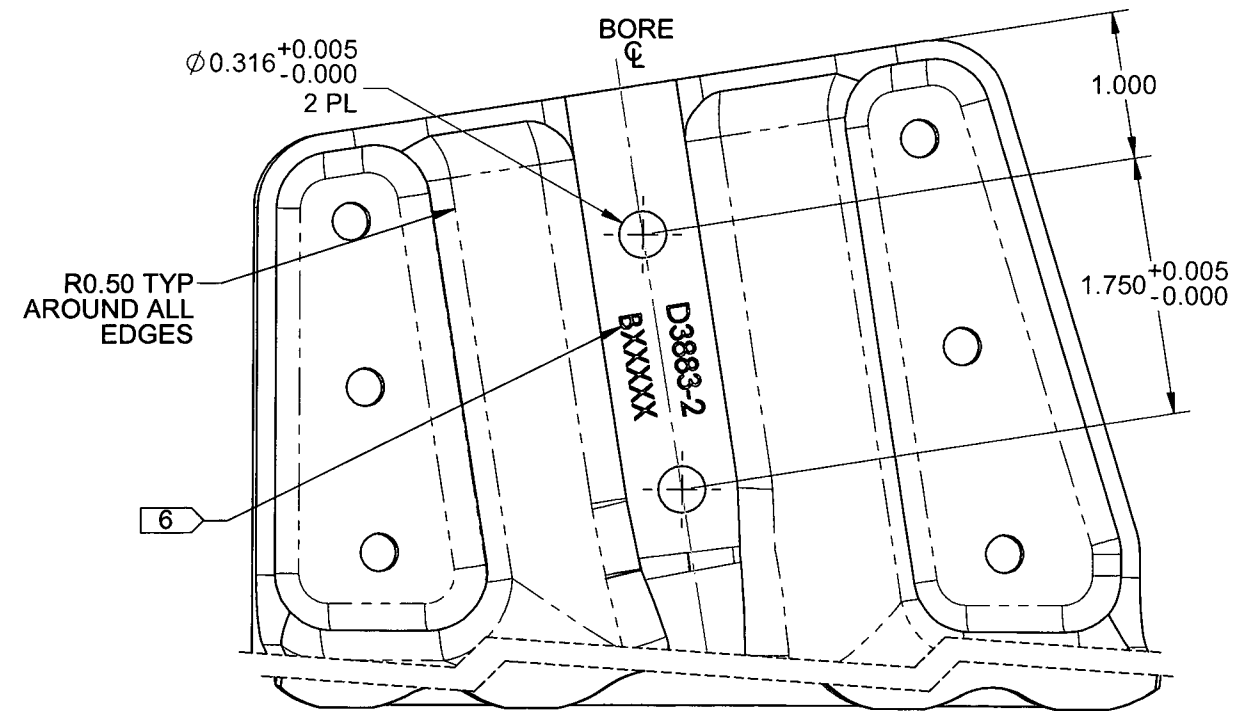
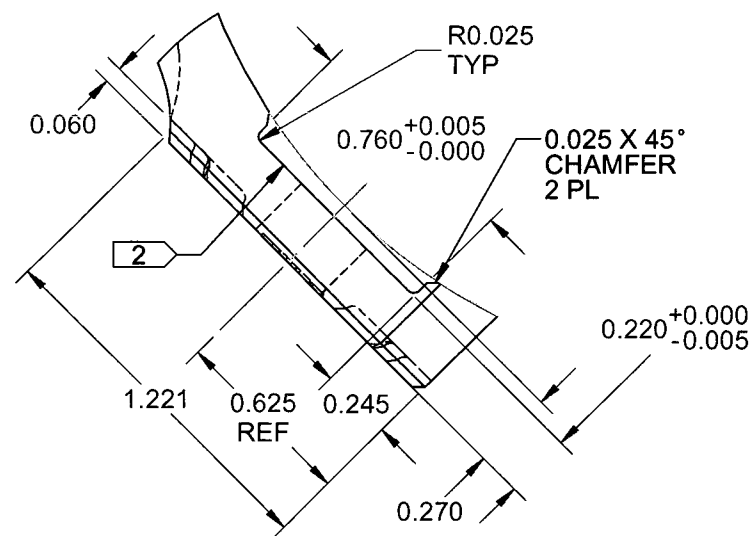
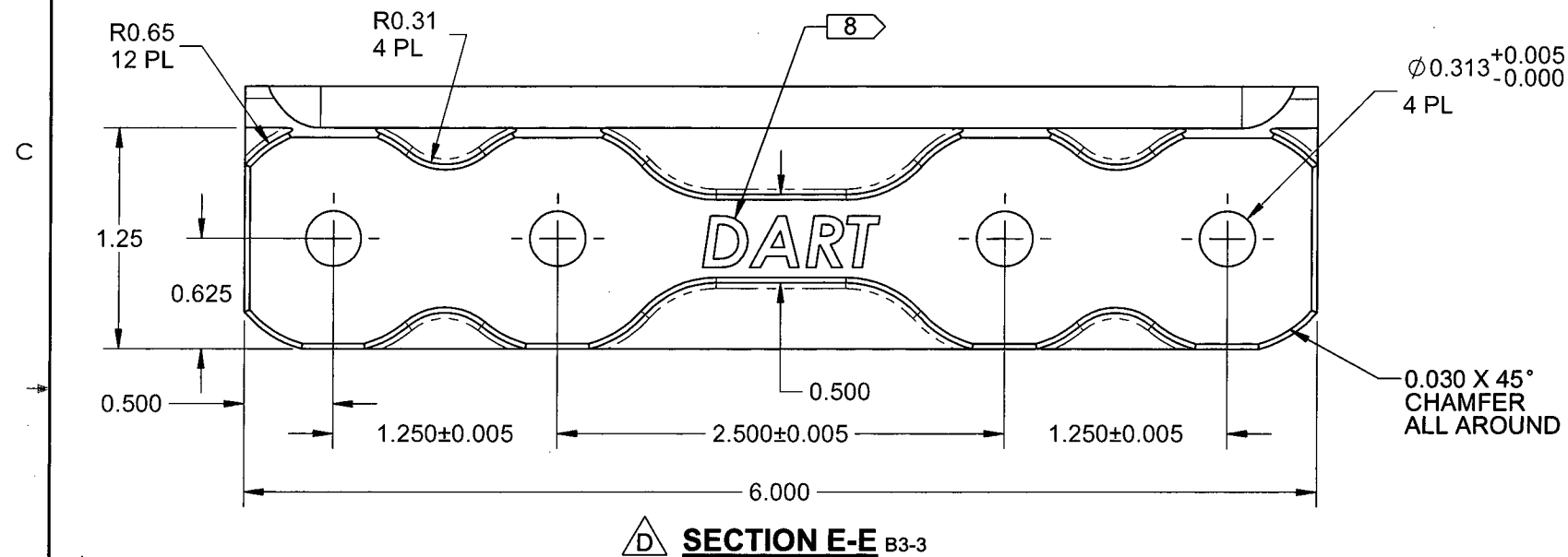
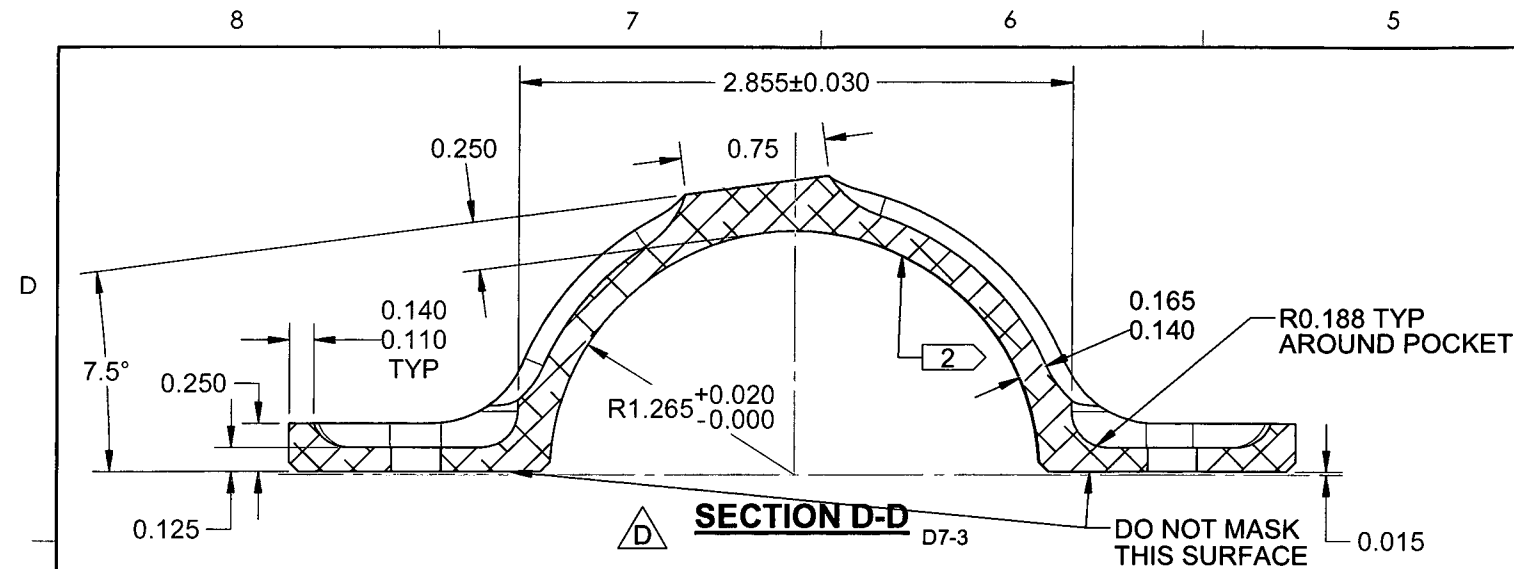
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DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	JLM	<b>D3883</b>	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>OUTBOARD SADDLE</b>	NTS
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A.P. 2015 MAY 19



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A-8 2015 MAY 19

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DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	JLM	<b>D3883</b>	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>OUTBOARD SADDLE</b>	NTS
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